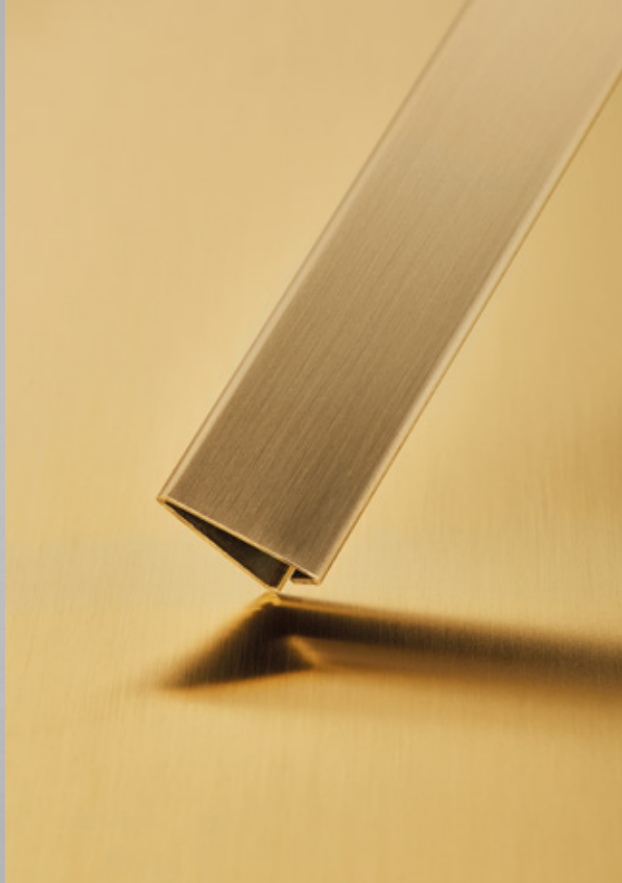


Accessories

beauty
hides in
the details





the detail becomes an essential accessory for the design of Secco Sistemi fixtures

thanks to the meticulous design and quality of the materials - brass, stainless steel, corten steel and galvanized steel - the accessories from complementary elements of the Secco systems become an integral part of the finished window and contributes to making it a unique product. Consistent with the company's overall approach to the product, the accessories have been designed by redefining the concept of minimalism, for a balance between decoration and simple geometric shapes, between sobriety and character.



- 5 materials and finishes
- 6 handles
- 64 glazing beads
- 74 hinges
- 86 water drain
- 88 advice

natural brass

CuZn33 CW506L - EN 1652:1999

burnished brass

CuZn33 CW506L - EN 1652:1999

stainless steel with *mirror finish (L3)* of the surfaces

AISI 304 L Marino - EN 10088-2 | EU114

stainless steel with *scotch brite finish* of the surfaces

AISI 304 L Marino - EN 10088-2 | EU114

burnished stainless steel with *hand burnished finish*

AISI 304 L Marino - EN 10088-2 | EU114

corten steel with *oxidized finish*, surface protection

Fe 510 X - EN 10149

paintable metals: galvanised steel, raw stainless steel or natural brass

materials and finishes

in the metal surfaces, quality and beauty come together and tell the story of the careful choices made in the project

Secco Sistemi offers, for its accessories, natural and precious materials - corten steel, brass, stainless steel, galvanised steel - with a wide range of finishes, to find suitable and elegant solutions for every desired aesthetic and performance requirement, for the duration. over time even with hostile climates.

the folding page helps, when open, to relate the products in the catalog with the finishes of the materials

handles

harmony with the essential lines of the window, in the same precious materials

As elegant and discreet complement, Secco Sistemi's handles adapt to the section of the profile, tapering if necessary to align with the thinnest profiles, while maintaining the ergonomic shape and an essential and sophisticated design. They can also vary by type of handle, T - L - H, and have backplates of different sizes to better adapt to the design needs. The available models are deliberately differentiated from each other with small design variations, to maintain the Secco style and, at the same time, give different characters to the handles.

vitruvio
truncated
pag 9



vitruvio
round
pag 23



vitruvio
square
pag 33



vitruvio
cylinder
pag 41



oval
pag 45



raffaello
truncated
pag 51



raffaello
round
pag 53



RC
anti burglary
pag 55



accessory
handles
pag 57



vitruvio truncated



vitruvio truncated handle *for windows*



handle for cremone
bolt (no tilt and turn)
with T-handle

applicable to systems:

OS2, BV, MB

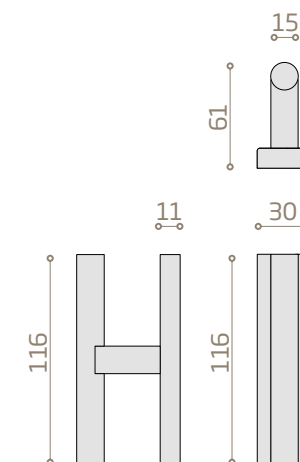
materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel

order codes

ACV 871 - for 32 mm profile

ACV 881 - for 27 mm profile



vitruvio truncated handle *for windows*



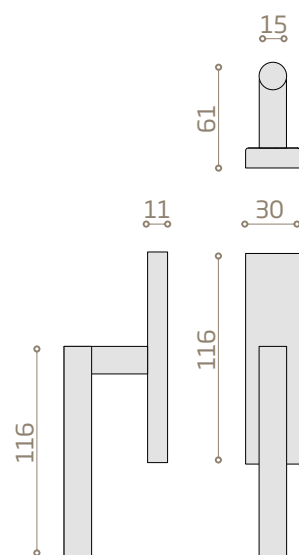
handle for cremone bolt
(no tilt and turn)
with L-shaped handle

applicable to systems:

OS2, BV, MB

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 773 - for 32 mm profile
ACV 783 - for 27 mm profile

vitruvio truncated handle *for windows*



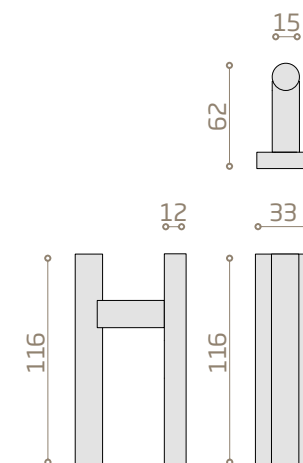
handle for tilt and turn
window with H handle
flush with the plate

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 973H

vitruvio truncated handle *for windows*



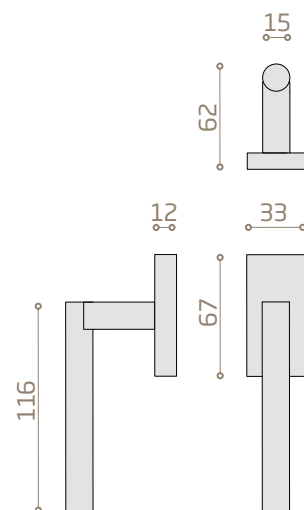
handle for tilt and turn
window with L-shaped handle

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materials and finishes

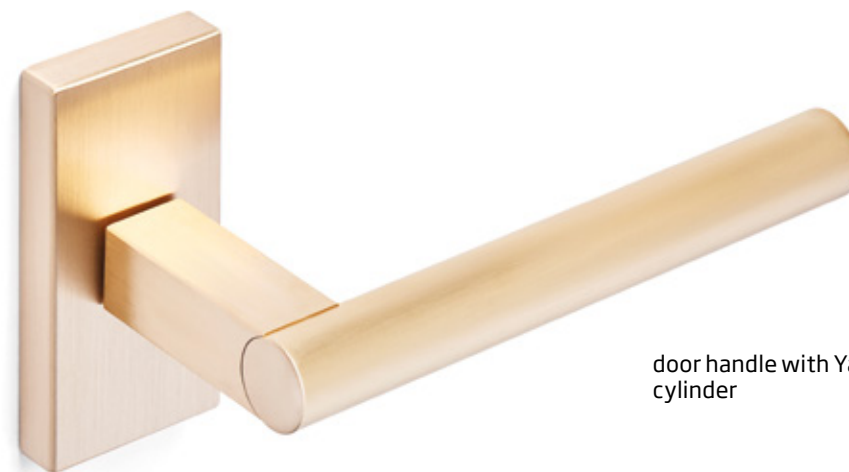
BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 973

vitruvio truncated handle *for doors*



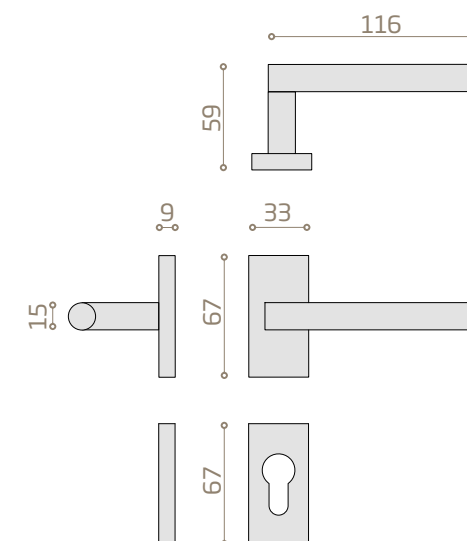
door handle with Yale
cylinder

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materials and finishes

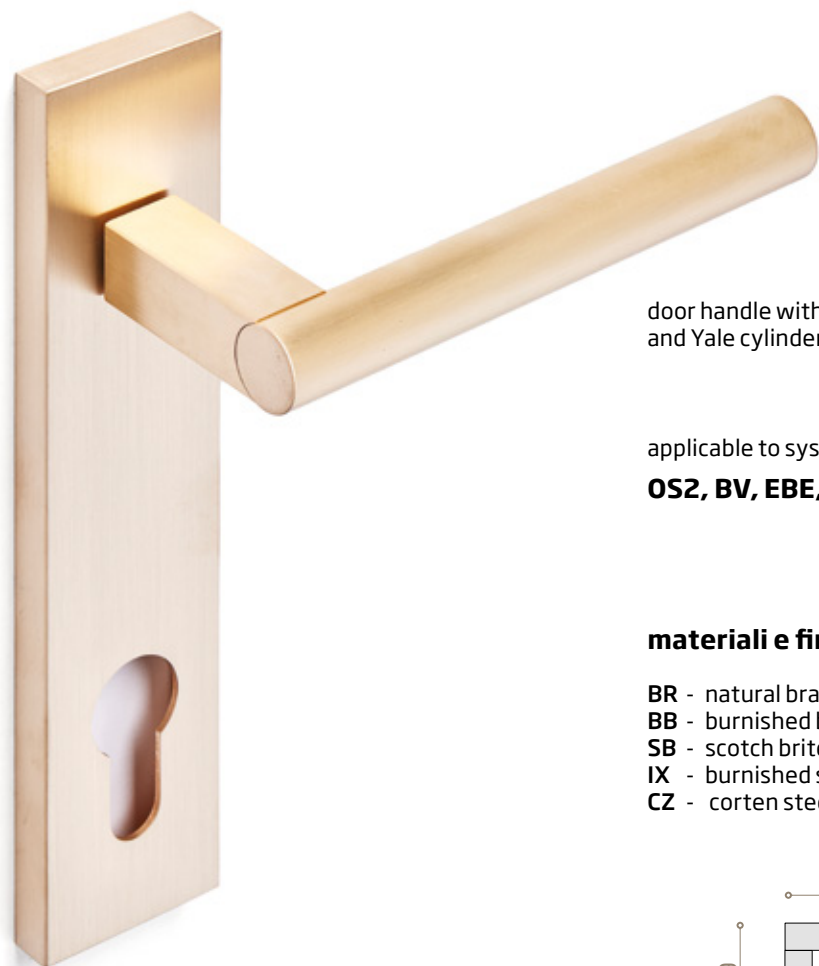
BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 953 C - double handle with escutcheon
ACV 958 C - single handle with escutcheon
ACV 953 - double handle
ACV 958 - single handle
ACV 964 - escutcheon

vitruvio truncated handle *for doors*



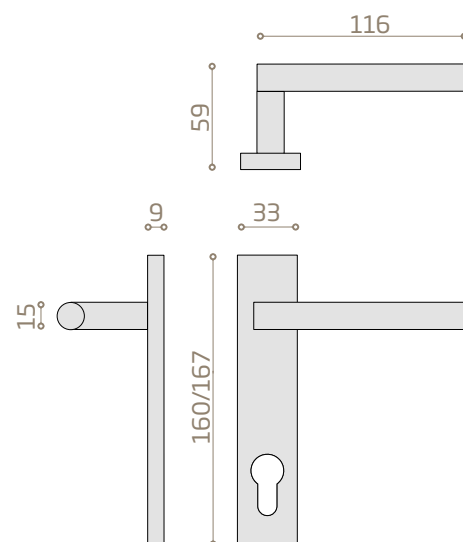
door handle with single plate
and Yale cylinder

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materiali e finiture

BR - natural brass *(to be painted)*
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 958A - single handle for lock 92 mm hole centres
ACV 958B - single handle for lock 85 mm hole centres
ACV 953A - double handle for lock 92 mm hole centres
ACV 953B - double handle for lock 85 mm hole centres

vitruvio truncated handle *for doors*



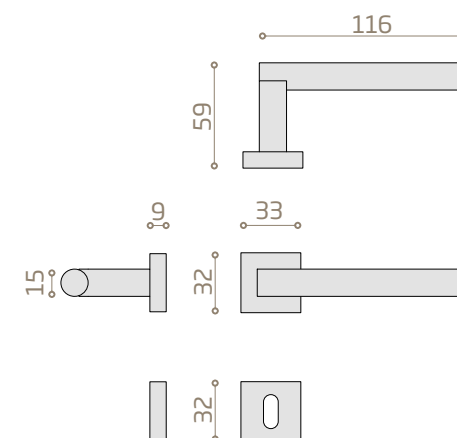
handle for interior doors with
square plate and patent lock

applicable to systems:

OS2 40, SA, EBE

materiali e finiture

BR - natural brass *(to be painted)*
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 943 C - double handle with escutcheon
ACV 943 - double handle
ACV 948 - single handle
ACV 963 - escutcheon

vitruvio truncated handle *for lift and slide*



photo: ACV110 + ACV213

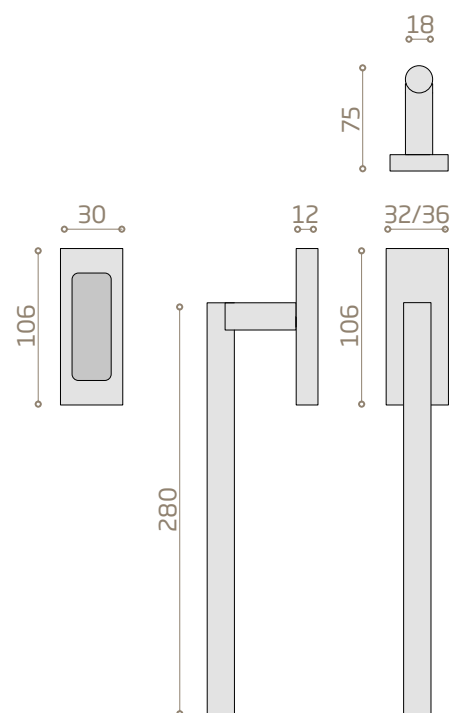
lift and slide handle without Yale cylinder, with external grip and reduced plates

applicable to systems:

OS2, EBE

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 213 - single handle for OS2 (*without ACV 110*)
ACV 113 - single handle for EBE (*without ACV 110*)
ACV 110 - external recess handle

vitruvio truncated handle *for lift and slide*



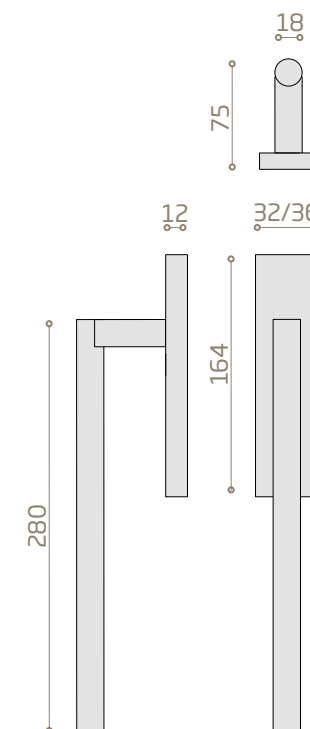
lift and slide handle with Yale cylinder

applicable to systems:

OS2, EBE

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 223Y - single handle per OS2
ACV 123Y - single handle per EBE
ACV 233Y - double handle per OS2
ACV 133Y - double handle per EBE

vitruvio truncated handle *for lift and slide*



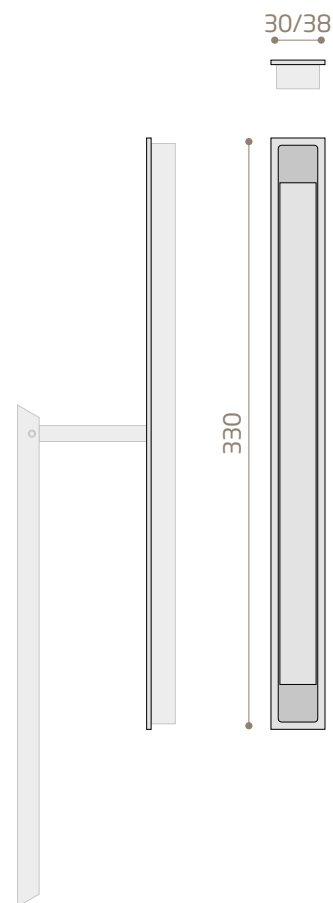
retractable handle for lift
and slide door

applicable to systems:

OS2, EBE

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 252 - single handle per OS2

ACV 152 - single handle per EBE



vitruvio round



vitruvio round handle *for windows*



handle for cremone bolt
(no tilt and turn) with
T-handle

applicable to systems:

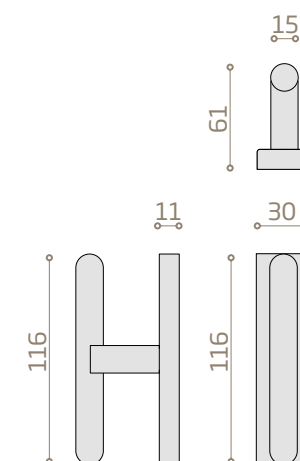
OS2, BV, MB

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel

order codes

ACV 879 - for 32 mm profile
ACV 889 - for 27 mm profile



available only upon request

vitruvio round handle *for windows*



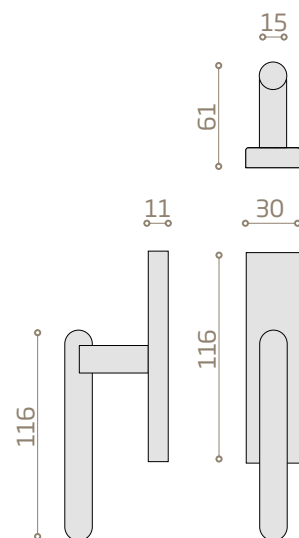
handle for cremone bolt
(no tilt and turn) with
L-shaped handle

applicable to systems:

OS2, BV, MB

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 874 S - for 32 mm profile
ACV 884 S - for 27 mm profile

vitruvio round handle *for windows*



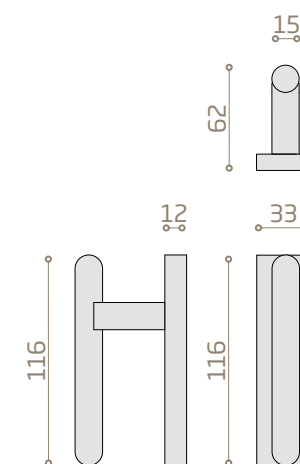
handle for tilt and turn
door with H handle flush
with the plate

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 974 SH

vitruvio round handle *for windows*



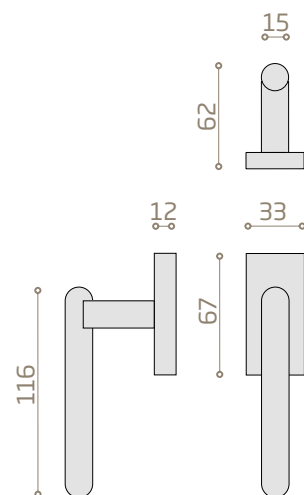
handle for tilt and turn
window with L handle

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materials and finishes

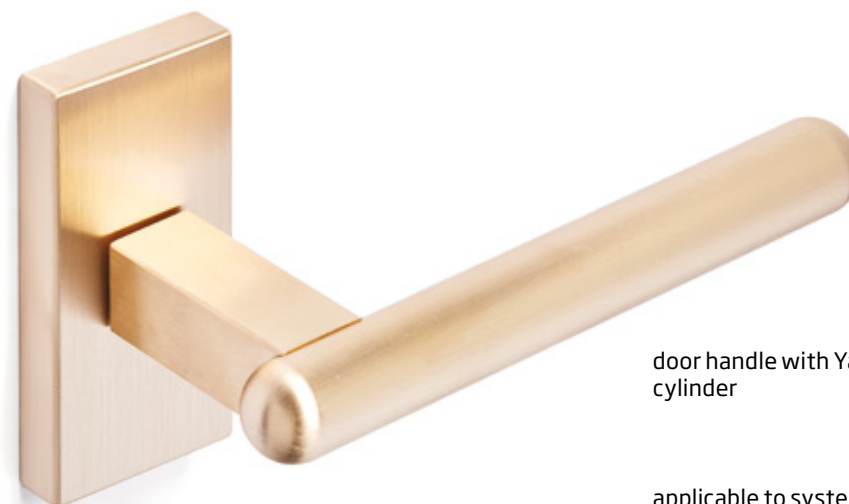
BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 974 S

vitruvio round handle *for doors*



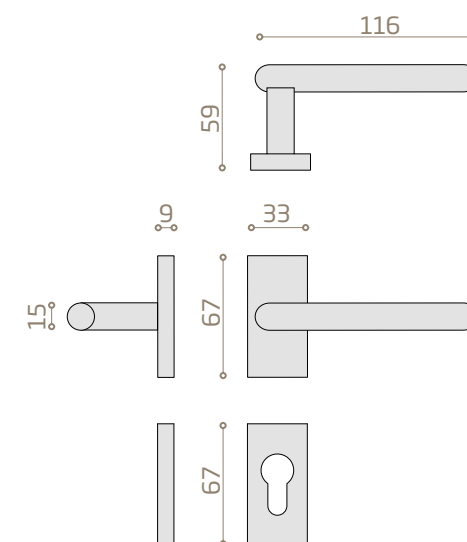
door handle with Yale
cylinder

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materials and finishes

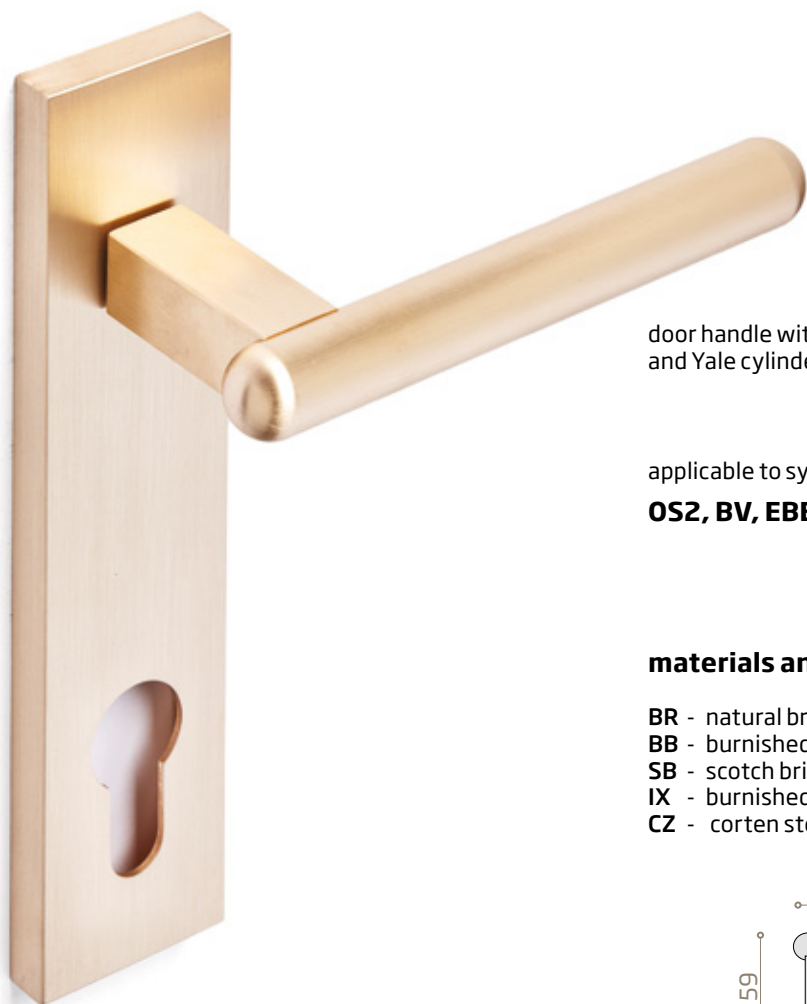
BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 954 SC - double handle with escutcheon
ACV 959 SC - single handle with escutcheon
ACV 954 S - double handle
ACV 959 S - single handle
ACV 964 - escutcheon

vitruvio round handle *for doors*



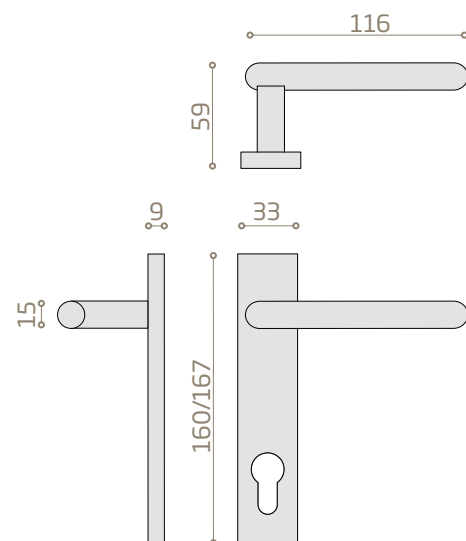
door handle with single plate
and Yale cylinder

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materials and finishes

BR - natural brass *(to be painted)*
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 959 SA - single handle for lock 92 mm hole centres
ACV 959 SB - single handle for lock 85 mm hole centres
ACV 954 SA - double handle for lock 92 mm hole centres
ACV 954 SB - double handle for lock 85 mm hole centres

vitruvio round handle *for doors*



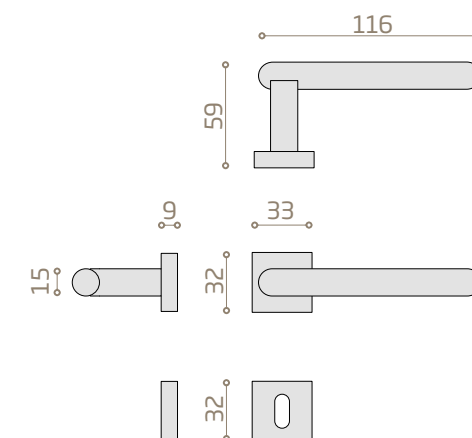
handle for interior doors with
square plate and patent lock

applicable to systems:

OS2 40, SA, EBE

materials and finishes

BR - natural brass *(to be painted)*
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 944 SC - double handle with escutcheon
ACV 944 S - double handle
ACV 949 S - single handle
ACV 963 - escutcheon

vitruvio round handle *for lift and slide*



photo: ACV110 + ACV215

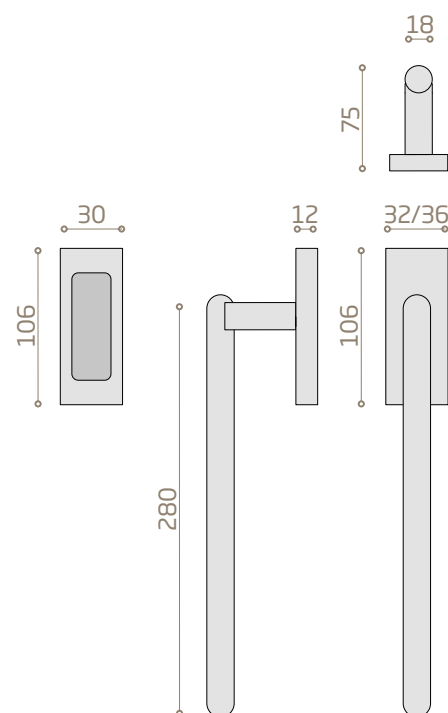
lift and slide handle without
Yale cylinder, with external
grip and reduced plates

applicable to systems:

OS2, EBE

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 215 - single handle for OS2 (*without ACV 110*)
ACV 115 - single handle for EBE (*without ACV 110*)
ACV 110 - external recess handle

vitruvio round handle *for lift and slide*



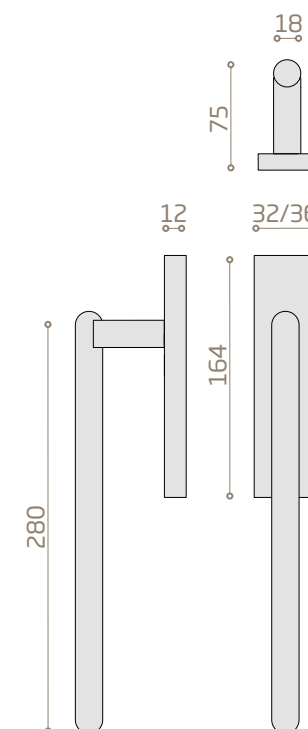
lift and slide handle with
Yale cylinder

applicable to systems:

OS2, EBE

materials and finishes

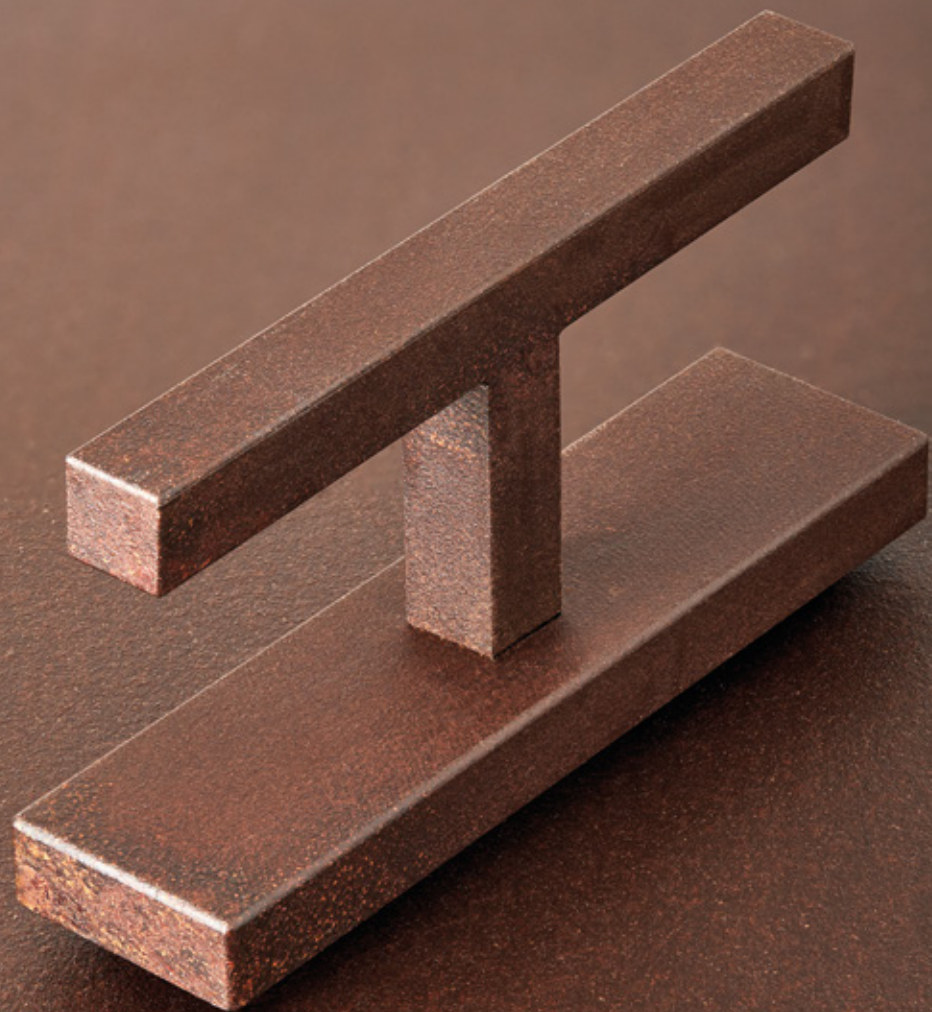
BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 225 Y - single handle per OS2
ACV 125 Y - single handle per EBE
ACV 235 Y - double handle per OS2
ACV 135 Y - double handle per EBE

vitruvio square



vitruvio square handle *for windows*



handle for cremone bolt
(no tilt and turn)
with 12 section T-handle

applicable to systems:

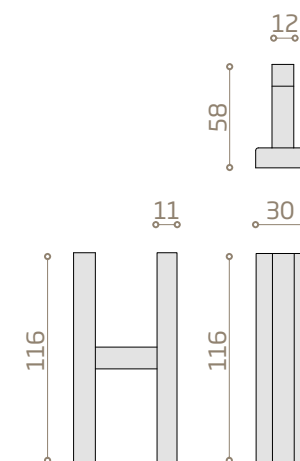
OS2, BV, MB

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel

order codes

ACV 770



vitruvio square handle *for windows*



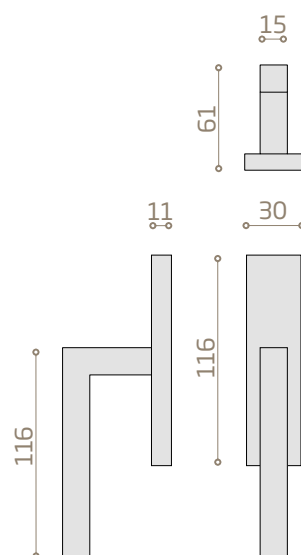
handle for cremone bolt
(no tilt and turn) with
L-shaped handle

applicable to systems:

OS2, BV, MB

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 872 - for 32 mm profile
ACV 882 - for 27 mm profile

vitruvio square handle *for windows*



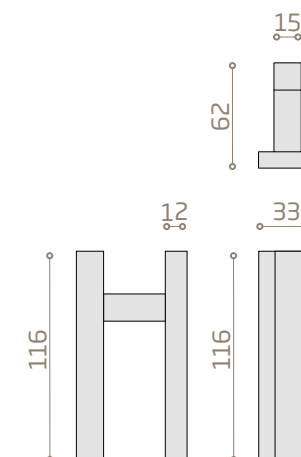
handle for tilt and turn
window with H handle
flush with the plate

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 972 H

vitruvio square handle *for windows*



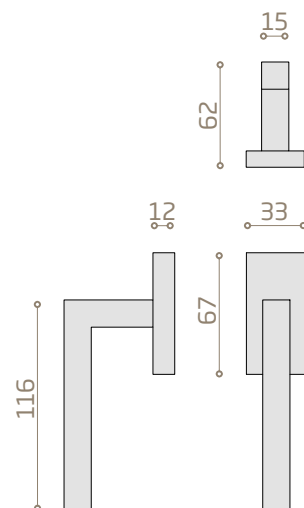
handle for tilt and turn
window with L handle

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materials and finishes

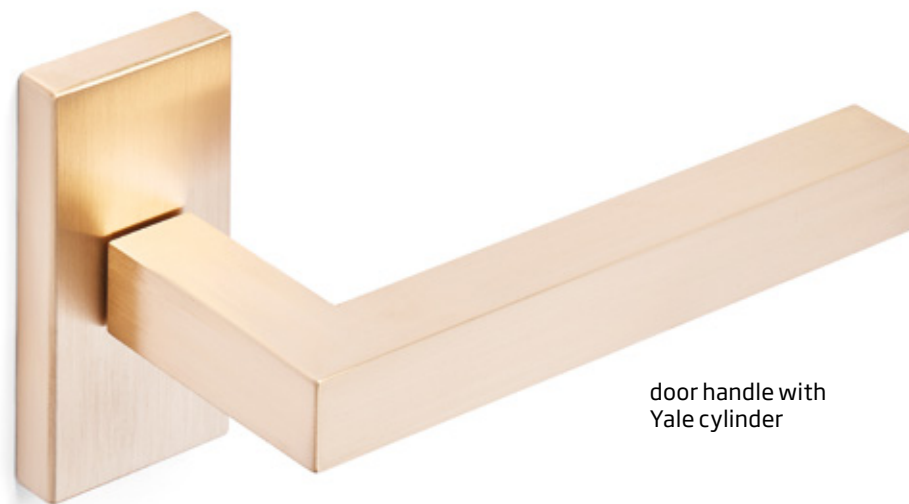
BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 972

vitruvio square handle *for doors*



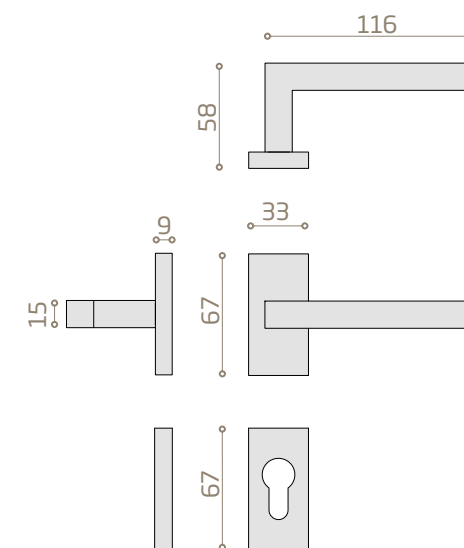
door handle with
Yale cylinder

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 952 C - double handle with escutcheon
ACV 957 C - single handle with escutcheon
ACV 952 - double handle
ACV 957 - single handle
ACV 964 - escutcheon

vitruvio square handle *for doors*



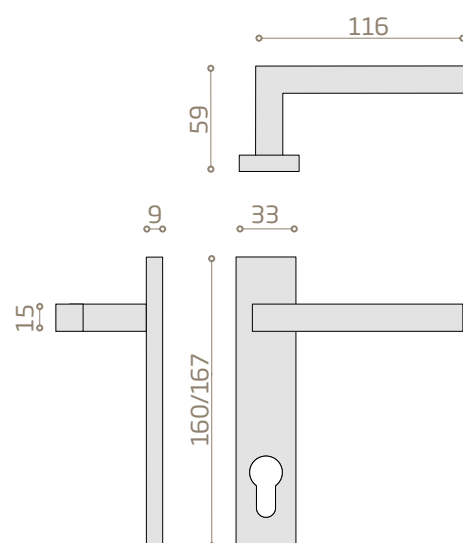
door handle with single plate and Yale cylinder

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materials and finishes

BR - natural brass *(to be painted)*
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 957 A - single handle for lock 92 mm hole centres
ACV 957 B - single handle for lock 85 mm hole centres
ACV 952 A - double handle for lock 92 mm hole centres
ACV 952 B - double handle for lock 85 mm hole centres

vitruvio square handle *for doors*



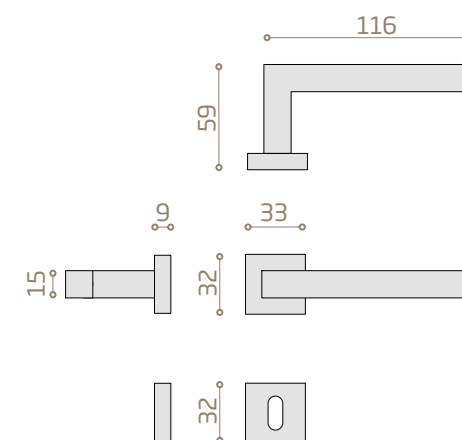
handle for interior doors with square plate and patent lock

applicable to systems:

OS2 40, SA, EBE

materials and finishes

BR - natural brass *(to be painted)*
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 942 C - double handle with escutcheon
ACV 942 - double handle
ACV 947 - single handle
ACV 963 - escutcheon

vitruvio cylinder



vitruvio cylinder handle *for windows*



handle for cremone bolt
(no tilt and turn)
with T-handle

applicable to systems:

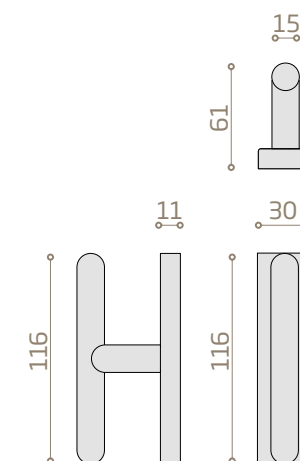
OS2, BV, MB

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel

order codes

ACV 776 - for 32 mm profile
ACV 786 - for 27 mm profile



vitruvio cylinder handle *for windows*



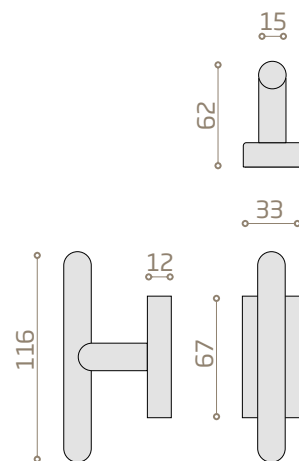
tilt and turn handle
with T-handle

applicable to systems:

OS2, BV, EBE, ST, SA, MB

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 976



oval



oval handle *for windows*



handle for cremone bolt
(no tilt and turn)

applicable to systems:

OS2, BV, MB

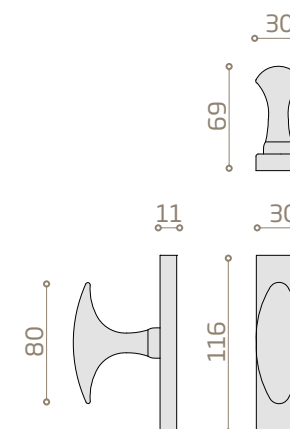
materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass

order codes

ACV 777 - for 32 mm profile

ACV 787 - for 27 mm profile



oval handle *for windows*

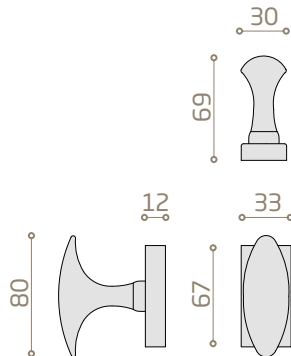


handle for tilt and turn

applicable to systems:
OS2, BV, EBE, ST, SA, MB

materials and finishes

BR - natural brass *(to be painted)*
BB - burnished brass



order codes
ACV 977

oval handle *for doors*

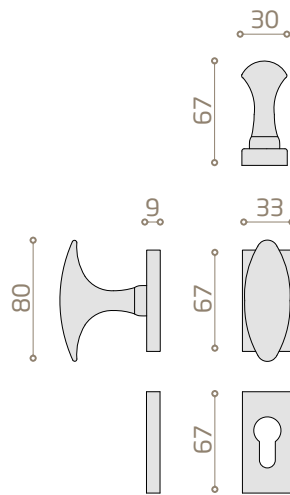


door handle with
Yale cylinder

applicable to systems:
OS2, BV, MB

materials and finishes

BR - natural brass *(to be painted)*
BB - burnished brass



order codes
ACV 955 C - double handle with escutcheon
ACV 956 C - single handle with escutcheon
ACV 955 - double handle
ACV 956 - single handle
ACV 964 - escutcheon

oval handle *for doors*



handle for interior doors
with square plate and
patent lock

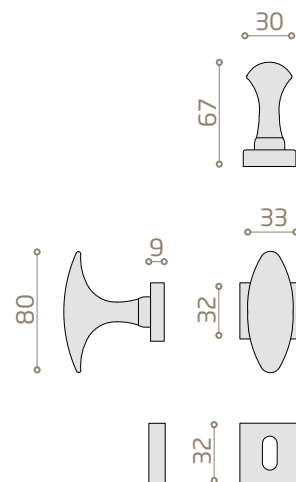
applicable to systems:

OS2 40 , SA

materials and finishes

BR - natural brass *(to be painted)*

BB - burnished brass



order codes

ACV 945 C - double handle with escutcheon

ACV 945 - double handle

ACV 946 - single handle

ACV 963 - escutcheon



raffaello

tronca - truncated



raffaello truncated handle *for windows*



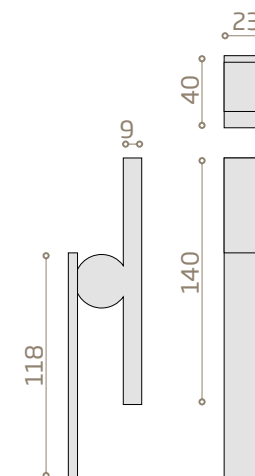
handle for cremone bolt
(no tilt and turn)

applicable to systems:

XT, OS2

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 301 - for 32 mm profile
ACV 311 - for 27 mm profile

raffaello

tonda - round



raffaello round handle *for windows*



handle for cremone bolt
(no tilt and turn)

applicable to systems:

XT, OS2

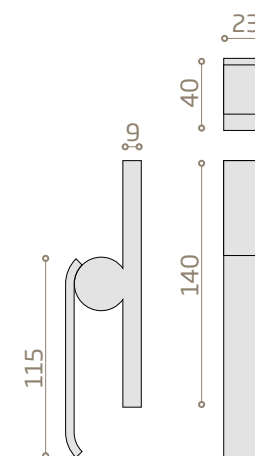
materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 302 - for 32 mm profile
ACV 312 - for 27 mm profile





anti-burglary RC2



RC2 anti-burglary handle *for windows*

the Vitruvio handles become safety with the application of the plate with the **RC2** key

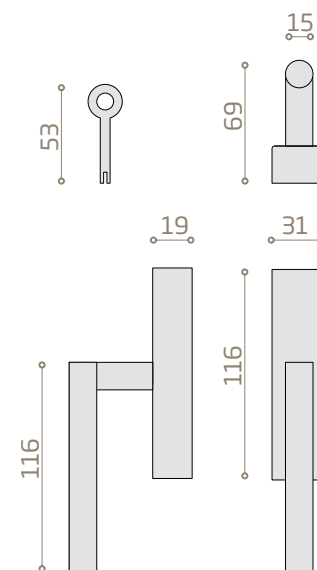


RC2 example
with truncated
vitruvio handle

applicable to systems:
OS2

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



truncated **vitruvio**



order codes
ACV 873 W

round **vitruvio**



order codes
ACV 874 SW

square **vitruvio**



order codes
ACV 872 W

accessory handles *for external openings*



pull handle with overlap
on the glass for
external openings

applicable to systems:

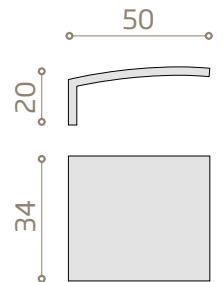
OS2, BV, EBE

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel

order codes

AC 2680



pull handle flush with the
glazing bead and plate for
external openings

applicable to systems:

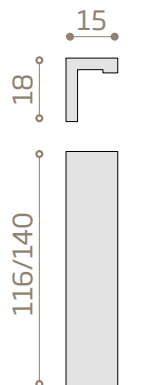
OS2, BV, XT, MB

materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel

order codes

AC 2680 E - drag handles for Vitruvio
AC 4680 E - drag handles for Raffaello



accessory handles *for top hang*

example
with truncated
vitruvio handle



handle with door lock for
top hang

available in versions with
round or truncated
Vitruvio handle

applicable to systems:

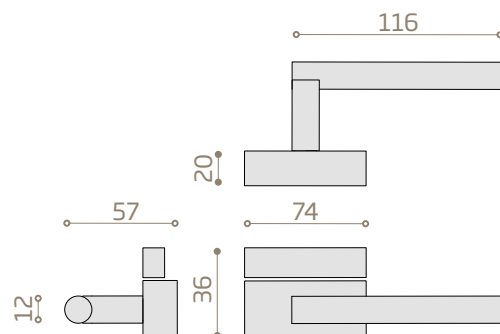
OS2

materials and finishes

BR - natural brass *(to be painted)*
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel

order codes

ACV 793 - with truncated vitruvio
ACV 794 S - with round vitruvio



accessory handles *for top hang*

example
with truncated
vitruvio handle



handle with door lock for
pivot opening

available in versions with
round-truncated-square
Vitruvio handle

applicable to systems:

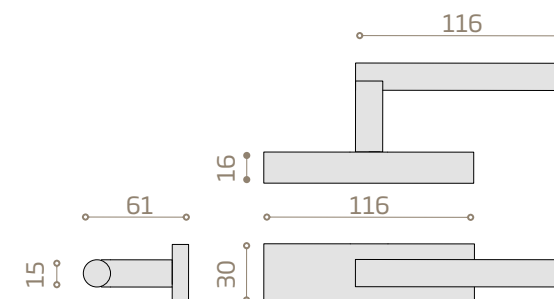
OS2

materials and finishes

BR - natural brass *(to be painted)*
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel

order codes

ACV 873 P - with truncated vitruvio
ACV 874 SP - with round vitruvio
ACV 872 P - with square vitruvio



accessory handles *for folding windows*



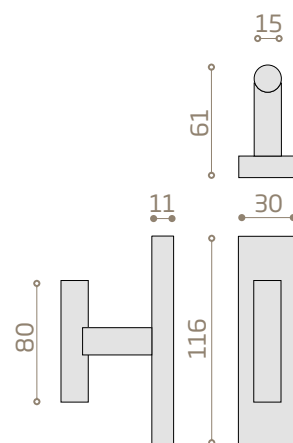
reduced handle for
folding window with
internal opening

applicable to systems:

OS2

materiali e finiture

BR - natural brass *(to be painted)*
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel



order codes

ACV 751 - with truncated vitruvio
ACV 759 - with round vitruvio
ACV 750 - with square vitruvio

accessory handles *for folding windows*



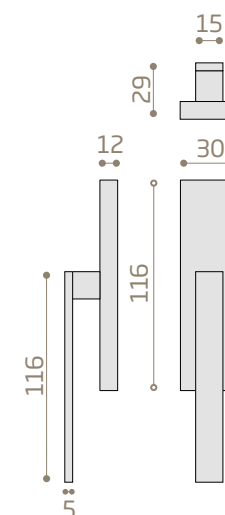
reduced handle for
folding window with
outward opening

applicable to systems:

OS2

materiali e finiture

SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
IZ - stainless steel *(to be painted)*



order codes

ACV 761



glazing beads

the small profiles placed in front of the glass to fix it are also design elements for Secco Sistemi

The shape, size and overall dimensions with respect to the section of the profile are variants that lend themselves to numerous combinations and can change the perception of the space occupied by the window or door. From the simple box-shaped profile that fills the compartment and aligns with the frame, to the elegant molding that softens the relationship between glass and frame, up to the thinner profile that, following the line of the upright, bends against the glass, freeing the space. The glazing beads are produced in the same materials and finishes as the window frame; their fastening to the door is always concealed and, due to the continuity of the lines in the elevation, the profiles can be welded together.



glazing bead: thin



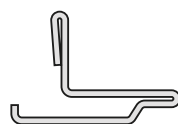
L-shaped glazing bead with concealed fixing and 45 ° weldable joint between vertical and horizontal. Produced in four sizes to adapt to various systems

applicable to systems:

OS2, EBE, SA

materials and finishes

BR - natural brass
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
ZN - to be painted galvanized steel



section in 1:1 scale
the dimensions vary slightly depending on the system to which it is applied

glazing bead: triangular



triangular glazing bead with concealed fixing and 45 ° weldable joint between vertical and horizontal. Produced in two variants to adapt to various systems.

applicable to systems:

OS2

materials and finishes

BR - natural brass
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
ZN - to be painted galvanized steel



section in 1:1 scale
the dimensions vary slightly depending on the system to which it is applied

glazing bead: extruded



L-shaped glazing bead with sharp edges. Fixing with screws and joint, between upright and crosspiece, at 45 ° not weldable.

applicable to systems:

OS2, EBE

materials and finishes

BR - natural brass (to be painted)
BB - burnished brass



section in 1:1 scale

glazing bead: beveled



glazing bead with the same molding as the sash profile proposed by the Beveled system. Concealed fixing and 45 ° weldable joint between vertical and horizontal.

applicable to systems:

BV

materials and finishes

BR - natural brass
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
ZN - to be painted galvanized steel



section in 1:1 scale

glazing bead: recessed

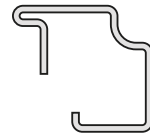


rectangular glazing bead with hollow molding. Concealed fixing and 45 ° weldable joint between upright and crosspiece.

applicable to systems:
OS2

materials and finishes

BR - natural brass
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
ZN - to be painted galvanized steel



section in 1:1 scale

glazing bead: square

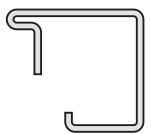


rectangular glazing bead with concealed fixing and 45 ° weldable joint between vertical and horizontal. Available in various sizes to adapt to the glass applied

applicable to systems:
OS2

materials and finishes

BR - natural brass
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
ZN - to be painted galvanized steel



section in 1:1 scale
the dimensions vary slightly depending on the system to which it is applied

glazing bead: gothic

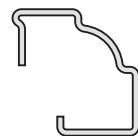


Gothic style molded glazing bead with concealed fixing and 45 ° weldable joint between upright and crosspiece. Available in two variants (extruded or profiled) to adapt to various systems.

applicable to systems:
EBE, ST, SA, MB

materials and finishes

BR - natural brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
ZN - to be painted galvanized steel



section in 1:1 scale
the dimensions vary slightly depending on the system to which it is applied

glazing bead: square

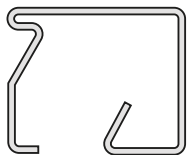


rectangular glazing bead with concealed fixing and non-weldable joint between vertical and horizontal. Available in various sizes to adapt to the glass applied

applicable to systems:
EBE, SA

materials and finishes

BR - natural brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
ZN - to be painted galvanized steel



section in 1:1 scale
the dimensions vary slightly depending on the system to which it is applied

divider: beveled

simulated division of the glass



glass divider to be combined with beveled glazing bead. Concealed fixing and non weldable joint, between upright and crosspiece at 90°.

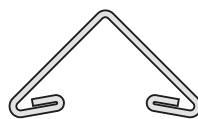
The glass divider should possibly be combined with the channel that simulates the division of the glass (see photo on the side)

applicable to systems:

BV

materials and finishes

BR - natural brass
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
ZN - to be painted
 galvanized steel



section in 1:1 scale

divider: flat

simulated division of the glass



glass divider to be combined with all glazing beads. Concealed fixing and weldable joint between vertical and 90° transom. Available in various versions to adapt to all systems.

The glass divider should possibly be combined with the channel that simulates the division of the glass (see photo on the side)

applicable to systems:

OS2, BV, EBE

materials and finishes

BR - natural brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
ZN - to be painted
 galvanized steel



section in 1:1 scale
 the dimensions vary slightly depending on the system to which it is applied

divider: gothic

simulated division of the glass



glass divider to be combined with the gothic glazing bead. Concealed fixing and joint, between vertical and horizontal at 90°, not weldable. Available in two versions to fit all systems.

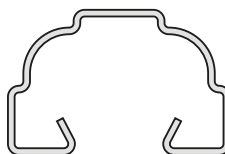
The glass divider should possibly be combined with the channel that simulates the division of the glass (see photo on the side)

applicable to systems:

EBE, ST, SA, MB

materials and finishes

BR - natural brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
ZN - to be painted
 galvanized steel



section in 1:1 scale
 the dimensions vary slightly depending on the system to which it is applied

divider *with reduced T profile*

true division of the glass



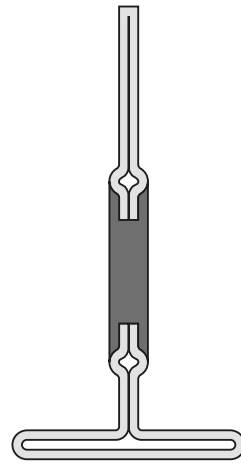
glass divider to be combined with all the glazing beads of the OS2 and BV systems for the true division of the glass

applicable to systems:

OS2

materials and finishes

BR - natural brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
ZN - to be painted
galvanized steel



section in 1: 1 scale



hinges

visible or concealed, the hinges are produced in precious Secco materials to integrate perfectly with the window frame

It is the fundamental device that mediates between the frame and the sash of the frame and makes their movement possible; in the past it was exhibited and decorated, while today it is often made invisible inside the window frame. There are various shapes to choose from: welded, with two wings or with three wings, with the mechanical components gathered in a single minute, slender and essential cylindrical element, in the same material and in the same finish as the window frame; galvanised steel, stainless steel, corten steel and brass with certified long life characteristics.



hinges: *screw fixed*



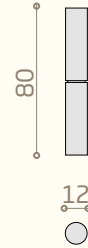
two-wing screw fixed hinge for doors and windows

load **50kg**

applicable to systems:
OS2, BV, MB

materials and finishes

CZ - corten steel
IB - hot burnished stainless steel
IX - burnished stainless steel
IZ - to be painted stainless steel
SB - scotch brite stainless steel



hinges: *screw fixed*



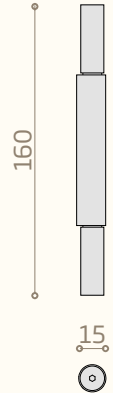
three-wing screw fixed hinge for windows

up to **200kg**

applicable to systems:
EBE, ST

materials and finishes

IB - hot burnished stainless steel
IZ - to be painted stainless steel
L3 - polished stainless steel
SB - scotch brite stainless steel



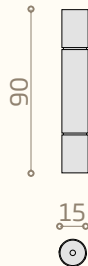
three-wing screw fixed hinge for doors and windows

up to **130kg**

applicable to systems:
OS2, BV, XT, MB

materials and finishes

CZ - corten steel
IB - hot burnished stainless steel
IX - burnished stainless steel
SB - scotch brite stainless steel
ZN - to be painted galvanized steel
BR - natural brass
BB - burnished brass



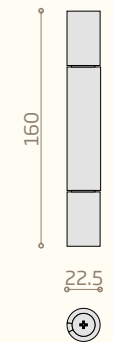
three-wing screw fixed hinge for doors

up to **200 kg**

applicable to systems:
EBE - ST

materials and finishes

CZ - corten steel
IB - hot burnished stainless steel
IZ - to be painted stainless steel
L3 - polished stainless steel
SB - scotch brite stainless steel
ST - satin stainless steel



hinges: *screw fixed*



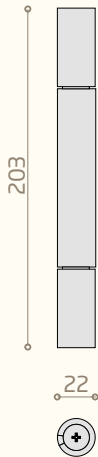
three-wing screw fixed hinge for doors

up to **300kg**

applicable to systems:
EBE

materials and finishes

- IB - hot burnished stainless steel
- IZ - to be painted stainless steel
- L3 - polished stainless steel
- SB - scotch brite stainless steel
- ST - satin stainless steel



hinges: *weld-on*



two-wing welded hinge for doors and windows

load **40 - 70 - 80 kg**

applicable to systems:
OS2, BV, MB

materials and finishes

- ZN** - to be painted
galvanized steel



the dimensions of the
hinge vary depending
on the door function



two-wing welded hinge for doors

load **200 kg**

applicable to systems:
EBE, SA

materials and finishes

- ZN** - to be painted
galvanized steel



hinges *for tilt and turn windows*



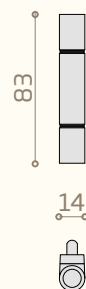
hinge for tilt and turn windows kit

load **100kg**

applicable to systems:
EBE

materials and finishes

IB - hot burnished stainless steel
L3 - polished stainless steel
SB - scotch brite stainless steel



hinge for tilt and turn windows kit with
PVC covers.

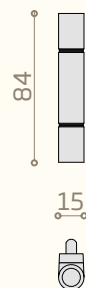
*The covers are available in various colors to
adapt to the finish of the window*

load **150kg**

applicable to systems:
EBE

materials and finishes

internal metal structure
with colored PVC cover



hinges *concealed*



concealed hinge for tilt and turn windows kit

load **150 kg**

applicable to systems:
OS2, BV, MB

materials and finishes

internal metal structure



concealed hinge for tilt and turn windows kit

load **150 kg**

applicable to systems:
EBE

materials and finishes

internal metal structure

hinges *concealed*



concealed hinge for doors

load **180 kg**

applicable to systems:
EBE,ST,SA

materials and finishes

internal metal structure

NE - black painted steel

hinges *for pivot*



concealed hinge for pivot windows and patio doors

load **350kg**

applicable to systems:
OS2

materials and finishes

BR - natural brass
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
ZN - to be painted galvanized steel

decorative knob *for hinges*

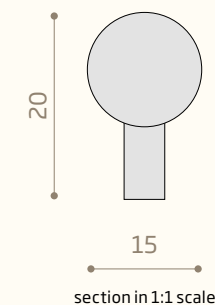


geometric

applicable to three-wing
hinges with Ø 16

materials and finishes

L3 - polished stainless steel
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
BR - natural brass (*to be painted*)
BB - burnished brass

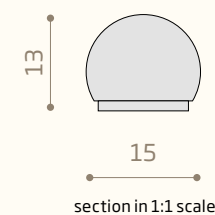


essential

applicable to three-wing
hinges with Ø 16

materials and finishes

L3 - polished stainless steel
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
BR - natural brass (*to be painted*)
BB - burnished brass



decorative knob *for hinges*

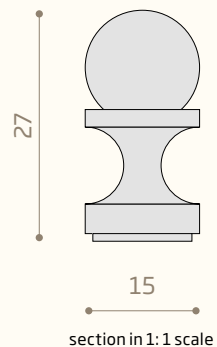


baroque

applicable to three-wing
hinges with Ø 16

materials and finishes

L3 - polished stainless steel
SB - scotch brite stainless steel
IX - burnished stainless steel
VT - to be painted
CZ - corten steel
BR - natural brass (*to be painted*)
BB - burnished brass



water drain

**even on the outside of the window,
detail becomes a value**

The water drain is a fundamental device for the correct functioning of the water sealing system of the fixtures. Its geometry allows, even with adverse winds, the outflow of any water present in the window. The water drain is produced in the same finishes as the profiles of the frames and offered in two versions, traditional with a trapezoidal shape and the new round one.

trapezoid *water drain*

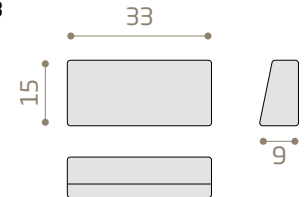


trapezoid

trapezoidal water drain
with double drain

applicable to systems:

OS2, BV, EBE, ST, MB



materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel
NE - black plastic not paintable

round *water drain*

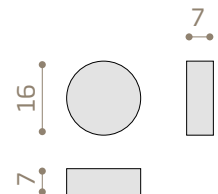


round

round water drain to be
applied always in pairs

applicable to systems:

XT, OS2, BV, EBE, ST



materials and finishes

BR - natural brass (*to be painted*)
BB - burnished brass
SB - scotch brite stainless steel
IX - burnished stainless steel
CZ - corten steel

advice

suggesting tricks to bring attention to the details that often go unnoticed, not evaluated, but which greatly affect the aesthetic and functional performance of the window frame

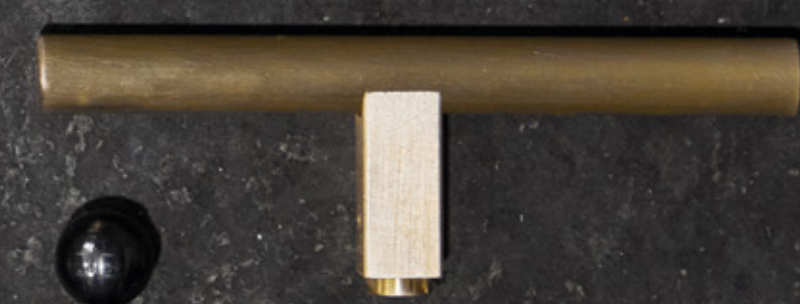
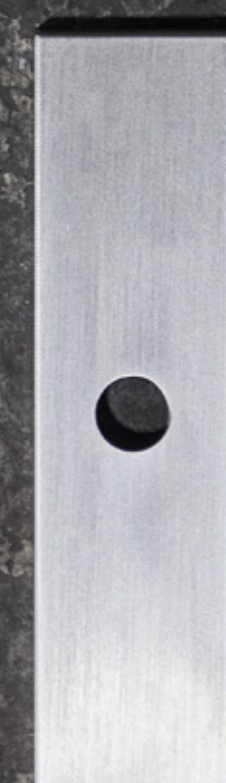
Extra clear glass, whenever possible. Unlike standard glass, which often has a greenish tint, extra-clear glass preserves the window's desired appearance without alteration.

If not evaluated, the warm edge is typically finished in polished aluminum. While eye-catching, this finish may disrupt the window frame's harmony. Therefore, we suggest matching the warm edge's color to either the glass seals (opaque black) or the frame itself to ensure visual cohesion across all visible components of the window frame.

Installation, the proper installation of fixtures plays a critical role in determining the window's functionality and finish. We strongly recommend entrusting the installation to experienced companies with expertise in Secco systems.

Details' serves as the guiding principle of this brief guide and should be its concluding advice. Always prioritize attention to detail, as it holds the key to the success of your glazing project.







Secco Sistemi is an Italian brand expression of innovation and design awarded "Compasso d'Oro".

For 70 years it contributes to the evolution of window engineering: it invents systems and profiles that become reference models for the industry and Secco continues to improve them, to interpreting projects and trends in contemporary architecture and restoration.

Secco Sistemi produces every year 1 million linear meters profiles in over 300 models that allow to realize 35 different types of openings in 4 precious metals - galvanized steel, stainless steel, corten steel and brass - and in 9 finish. It adapts its industrial capacity to the artisanal sensibility to solve and produce more than 50 special projects every year.